UNITED STATES OF AMERICA COMBINED DECLARATION AND POWER OF ATTORNEY FOR PATENT APPLICATION					OFGS FILE NO.				
		<u></u>			IR-226	52 (2-3690)			
As a below named inventor, I hereby declare that: my residence, post office address and citizenship are as stated below next to my name; that I verily believe that I am the original, first and sole inventor (if only one name is listed below) or a joint inventor (if plural inventors are named) of the subject matter which is claimed and for which a patent is sought on the invention entitled:  PROCESS TO WELD STEEL TO COPPER FOR ELECTRICAL TERMINAL									
the specification of which is attached hereto, unless the following box is checked:									
was filed on as United States patent Application Number or PCT International patent									
application number and was amended on (if any).									
I hereby state that I have reviewed and understand the contents of the above identified specification, including the claims, as amended by any amendment referred to above.  I acknowledge the duty to disclose all information known to be material to patentability in accordance with Title 37, Code of Federal Regulations, §1.56.									
I hereby claim priority benefits under Title 35, United States Code §119 of any foreign application(s) for patent or inventor's certificate or United States provisional application(s) listed below and have also identified below any foreign application for patent or inventor's certificate having a filing date before that of the application on which priority is claimed:									
Prior Foreign or Provisional Applica					· ·	· ·			
COUNTRY	APPLICATION	N NUMBER	DATE OF FILING (day, month, year)			PRIORITY CLAIMED UNDER 35 U.S.C. 119			
UNITED STATES	60/420,796	5	22 October 2002		2	YES XX NO			
						YES NO			
I hereby claim the benefit under Title 35, United States Code, \$120 of any United States application(s) listed below and, insofar as the subject matter of each of the claims of this application is not disclosed in the prior United States application in the manner provided by the first paragraph of Title 35, United States Code, \$112, I acknowledge the duty to disclose information which is material to patentability as defined in Title 37, Code of Federal Regulations, \$1.56 which became available between the filing date of the prior application and the national or PCT international filing date of this application.									
UNITED STATES APPLICATION NUMBER		DATE OF FILING (day, month, year)			patented, i	STATUS pending, abandoned)			
						*.			
I hereby appoint customer no. 2352 OSTROLENK, FABER, GERB & SOFFEN, LLP, and the members of the firm, Samuel H. Weiner - Reg. No. 18,510; Robert C. Faber - Reg. No. 24,322; Max Moskowitz - Reg. No. 30,576; James A. Finder - Reg. No. 30,173; William O. Gray, III - Reg. No. 30,944; Louis C. Dujmich - Reg. No. 30,625, and Douglas A. Miro - Reg. No. 31,643, as attorneys with full power of substitution and revocation to prosecute this application, to transact all business in the Patent & Trademark Office connected therewith and to receive all correspondence.									
SEND CORRESPONDENCE TO: OSTROLENK, FABER, GERB & SOFFEN, LLP DIRECT TELEPHONE CALLS TO: 1180 AVENUE OF THE AMERICAS (212) 382-0700 NEW YORK, NEW YORK 10036-8403 CUSTOMER NO. 2352									
I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code, and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.									
FULL NAME OF SOLE OR FIRST INVENTAGE Aldo Torti	TOR	INVENTOR'S SIGNA	TURE		DATE				
RESIDENCE (City and either S 10070 San Carlo C	Country) COUNTRY ) ITALY Ital		OF CITIZENSHIP						
POST OFFICE ADDRESS Via dei Data, 23, 10070 San Carlo Canavese (TO) ITALY									
FULL NAME OF SECOND JOINT INVENT Mario Merlin	INVENTOR'S SIGNATURE		•	DATE					
RESIDENCE (City and either State or Foreign Country) San Carlo Canavese, 10070, Torino, ITALY					of Citizi	ĖNSHI Þ			
POST OFFICE ADDRESS Via San Giovanni 62, San Carlo Canavese, 10070, Torino, Italia									

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COUNTRY	APPLICATION NUMBER	DATE OF FILI (day, month, ye					
	795.e			YES NO			
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	ر. هي د دي مهم ازية مشاهدي ساورو			YES NO			
and a second of the contract o				YES NO			
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the second of th				YES NO			
I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.							
FULL NAME OF THIRD JOINT INVENTOR, IF ANY Sebastiaro Ferrero		INVENTOR'S SIGNATURE		DATE			
RESIDENCE (City and either St 10136 TORINO (ITA		country of citizenship Italy					
POST OFFICE ADDRÉSS	10126 TODINO	TTNIV					